



**ROBUSCH®**

# TURBO BLOWER





At Robuschi, we have been providing products and services in the low pressure market for a long time. We have also supplied generations of customers worldwide with blower solutions.

We are well aware that success is a process based on a stream of innovations and on working closely with our customers. Our latest innovation comes in the form of a blower boosted by turbo technology. Now, as a customer, you have access to

a full spectrum of low pressure technologies, including lobe, screw and, now turbo blowers.

You can now benefit from dealing with a single, well-established, knowledgeable supplier for every application. At Robuschi, we are able to provide the most suitable solution for your needs that combines superior efficiency, a small footprint, minimum maintenance, operating costs, long service life and low noise emission.

*Regardless of your operating needs, we have the perfect solution for your (everyday) needs.*

## ENERGY EFFICIENCY IS KEY

Energy consumption has been a priority for a long time, but now more than ever, our customers are looking for on-going reductions in energy costs.

### ENTER TURBO POWER

Introducing a Turbo range of blowers can tackle energy savings concerns for customers conscious of their environmental and financial impacts (total cost of ownership).

When choosing the right technology to help you save and reduce your environmental impact, trust our Robuschi Experts to offer you the best combination of solution.

# ROBUSCHI TURBO - CHARGES EFFICIENCY, INCREASES POWER!

At Robuschi, we introduced turbo powered blowers to support our Customers with a full spectrum of technologies and energy saving solutions.

Our Robox range of turbo blowers can tackle energy saving concerns for customers conscious of their environmental and financial impacts (total cost of ownership). When choosing the right technology to help you save and reduce your environmental impact, trust Robuschi Experts to offer you the best combination of technologies to provide you with the ideal solution.

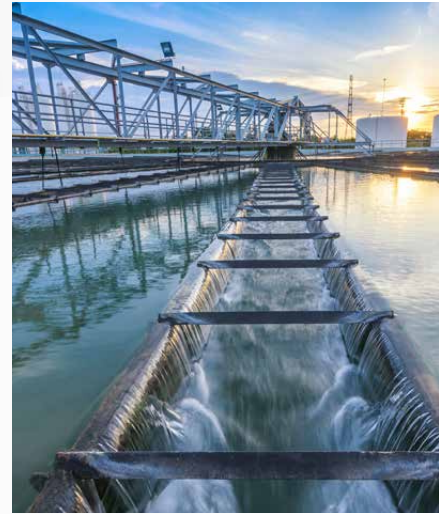
Now, to cover more industry needs, we have expanded our Robox Turbo range to provide up to 1,500 mbar(g).



## WASTEWATER TREATMENT

In wastewater treatment plants for example, energy can account for as much as 75% of the overall operation costs of the facility. Aeration systems are the largest energy user (more than 50% of the total electricity cost). Up to 75% of your compressed air costs will be spent on energy, so state-of-the-art aeration equipment can make the difference, not only to reduce your carbon footprint, but by substantially lower life cycle costs.

As industrial wastewater treatment aeration lanes and tanks become over 10 meters deep, they require higher powered blowers to function properly. In addition, the effluent used can be denser and/or have more solids, which can require higher pressure for the process to operate as designed. This is where a blower rated up to 1,500 mbar(g), like the Robox Turbo, is needed to run the WWT processes smoothly and efficiently.



## FERMENTATION

During the fermentation process where organisms are converted to carbohydrates, production can be increased by introducing clean, warm air into the process. For larger and taller fermentation tanks, a blower with a high pressure output of up to 1,500 mbar(g) is required to provide 100% oil-free air at a high pressure - the Robox Turbo ticks all those boxes.

Fermentation is used in many food and beverage manufacturing processes such as soya and meat-free products. It is also widely used in the brewing industry where sugar is converted into alcohol.

## PNEUMATIC CONVEYING

The Robox Turbo is ideally designed to be used in Light Phase Conveying applications where clean, dry, pulse free and 100% Oil-Free air is required. Pneumatic conveying is a method of transferring large volumes of bulk materials such as powders, flour, cement and granulated product. The material is moved from one location to another through an enclosed conveying line or sealed tube using a combination of the pressure differential and air flow.



## COMBUSTION AIR

Turbo blowers deliver the high-pressure, precision-controlled combustion air that modern fuel burner systems demand. By supplying a consistent and perfectly balanced airflow, they ensure complete fuel combustion, unlocking higher energy efficiency, lower fuel consumption, and more stable operating temperatures. This translates into smoother burner performance, reduced emissions, and superior process control — all while lowering operational costs. With their advanced, oil-free, low-maintenance design, turbo blowers offer unmatched reliability and long-term durability, making them the ideal solution for industrial heating systems seeking greater efficiency, cleaner operation, and exceptional thermal stability.

# ROBOX TURBO OUTLINE



## Benefits at a glance

1. Touch Screen HMI
2. Inverter
3. PLC
4. Cooling air silencer
5. Blow-off valve and silencer
6. Air-end
7. Inlet silencer

## INNOVATIVE DESIGN FOR HIGH EFFICIENCY



Turbo Blower technology relies on centrifugal compression which generates pressure by transforming kinetic energy (speed) into static energy (pressure). This compression is generated within the blower's air end. To control every running and safety parameter of the unit, a PLC-based controller ensures safe and sound operation. Additional core components are also present to guarantee a complete piece of mind for the product but also the operators.





## AIR END

- Compress ambient air and gas
- Centrifugal compression using impeller, diffuser and volute
- Oil free because of using air foil bearing
- Air cooled
- High efficiency Permanent Magnet Synchronous Motor (**PMSM**)

## HIGH SPEED MOTOR AND DRIVE FOR MAXIMUM EFFICIENCY

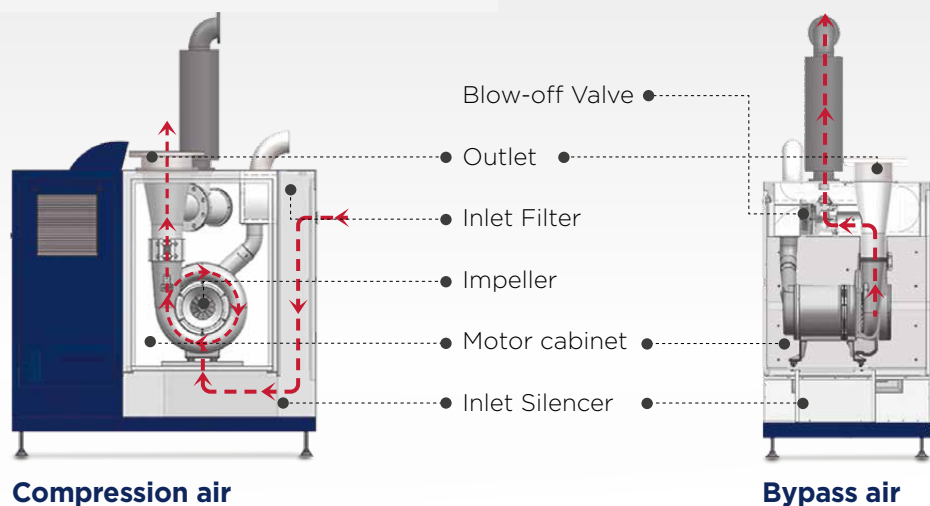
Another key aspect of turbo technology is the need for a high rotational speed required to reach the operating pressure level. The rotational speed is generated by a high speed motor, coupled with a high frequency drive both controlled by the PLC-based unit controller. The rotational speed together with additional parameter adjustments is ensured by the machine without the need of user intervention.

All Robox Turbo are supplied as standard with **PMSM** providing the highest efficiency and reliability:

- **PMSM Permanent Magnet Synchronous Motor** (from 10 Hp to 700 Hp)



## OPERATING PRINCIPLE - AIR FLOW





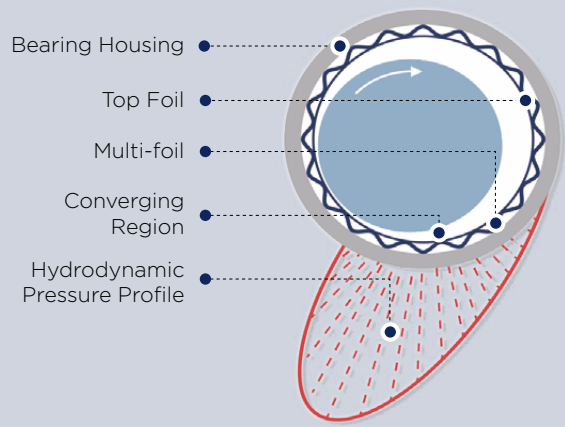
# BEARINGS

## AIR FOIL BEARING

### Air Foil Bearing benefits, include:

- Simplicity
- Reliability
- Ease of Operation and Maintenance
- Low Total Cost Ownership

The air bearing operating principle is comprised of various technologies applied in a simple way. Levitation is generated by the hydrodynamic pressure present between the rotating part (shaft) and its fixed components when the machine is running. This principle allows an almost friction-free operation, with a very high efficiency output.



## JOURNAL BEARINGS

Journal bearing technology allows the system to sustain loads while mitigating the effects of operational changes. This results in temperature variation and the creation of mechanical force. The main challenge with this technology is mastering the clearance between components, which guarantees a secured operation within the operating limits of the machine.

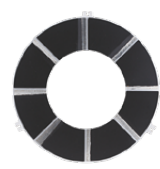
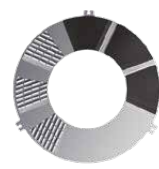


MULTI-FOIL

TOP FOIL

## THRUST BEARINGS

Thrust bearings exist to withstand axial loads generated from the machine's operation. These forces are compensated with an architecture of foils that allow the transfer and attenuation of mechanical energy. Combined with the journal bearings, operating loads are sustained and countered in all directions, protecting the technology against loads damage.



MULTI-FOIL

TOP FOIL





# ROBOX TURBO RANGE



**TS100 ~ 200HP**



**TS500 ~ 700HP**

The Robox Turbo range is able to reach up to 1,200 mbar(g) with a maximum flow of 26,500 m<sup>3</sup>/h and up to 1,500 mbar(g) with a maximum flow of 11,500 m<sup>3</sup>/h.

Our Engineers are at your disposal to size the Robox Turbo to best fit your plant. They will provide all the technical information and support as well.

Robox Turbo	Power Hp		Pressure Code
TS	10 ÷ 700	-	06-08-10-12-15*

- \* 06 : 600 mbar(g)
- 08 : 800 mbar(g)
- 10 : 1,000 mbar(g)
- 12 : 1,200 mbar(g)
- 15 : 1,500 mbar(g)





# UNIQUE FEATURES FOR TOTAL PIECE OF MIND

## HIGH EFFICIENCY FOR LOW LIFE CYCLE COST

A superior design of the Robox Turbo ensures energy savings and low lifecycle costs. Furthermore, the high-speed motor can assure high efficiency over the entire operating range.

## COMPACT DESIGN FOR EASY INSTALLATION

The compact design of the Robox Turbo helps to reduce costs and minimize installation space.

## LOW NOISE

Limited noise emission is assured by the concept design. In addition the silencers guarantee quiet running to meet the most stringent low noise regulations common in today's cities.

## 100% OIL FREE BY DESIGN FOR ANY APPLICATION REQUIREMENT

The Robox Turbo is completely oil-free to meet the most rigorous of environmental standards and reduce contamination.

## PLUG & PLAY: READY TO BE INSTALLED

Thanks to its power electric cabinet and integrated variable frequency drive, the Robox Turbo is easy to install. All it needs is a connection to the pipework and electric power, making it virtually "plug & play"!





## EASY AND COST-EFFECTIVE MAINTENANCE

Designed for easy access to internal components. All you have to do is open its front door.

Maintenance costs are at minimum thanks to the small number of machine components and their simple and robust construction.

## EXTENSIVE RANGE OF OPTIONS

Robox Turbo can be configured with a wide range of options and accessories to meet the customer's exacting requirements. For instance, several types of silencers are available as well as a special noise enclosure for outdoor installation. Additionally, you can opt for a high temperature version with a single power supply that contains an integrated cooler capable of operating within an expanded temperature range of 40 ° to 50 °C.

Don't hesitate to ask us for more options.



## RELIABILITY

The Robox Turbo is manufactured with high quality components and carefully tested to grant a steadfast and continuous operation during the entire process.

## WIDE TURNDOWN

The Robox Turbo is able to meet a large range of demand for compressed air without wasting energy. Thanks to its integrated variable frequency drive (VFD), it maintains the highest efficiency and flexibility.

## INNOVATIVE CONTROLLER

The Robox Turbo sets a new benchmark in smart performance with its next-generation control system, designed for maximum ease of use through an intuitive, menu-driven interface. Its continuous real-time monitoring ensures outstanding reliability, enabling the unit to protect itself proactively and maintain optimal operating conditions at all times.



Engineered for modern connectivity, the controller supports multiple operating modes and offers remote access for live

parameter checks, performance optimization, and rapid response to system alerts.

**Now, as a standard feature, the Robox Turbo also includes integrated vibration sensors — delivering an extra layer of intelligence and protection.** These sensors continuously track machine health, enabling early detection of anomalies, minimizing downtime, and ensuring consistent long-term performance.

The result: smarter operation, greater peace of mind, and superior efficiency from the very heart of your system.



# ROBOX TURBO HIGH TEMPERATURE RANGE

## Benefits at a glance

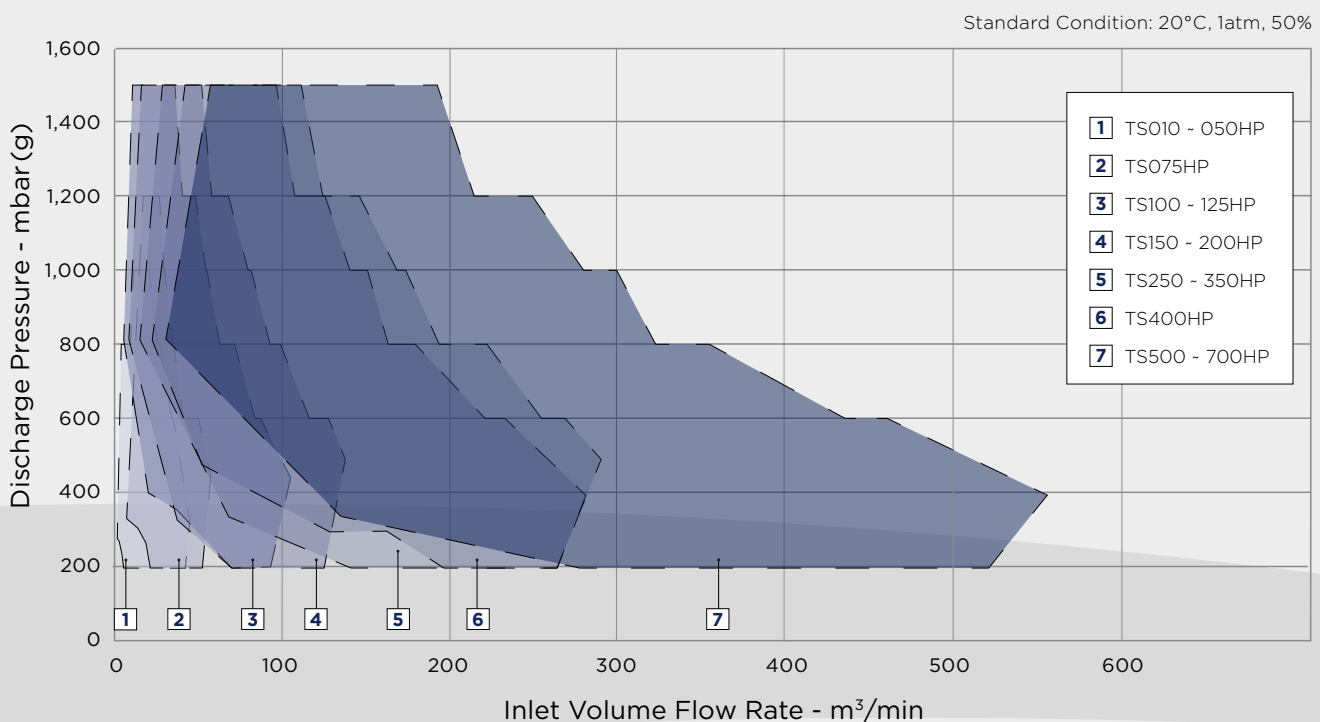
- Enhanced Performance in Extreme Conditions** - Operates seamlessly within an expanded temperature range of 40°C to 50°C, ensuring reliability in demanding environments.
- Space and Cost Efficiency** - The integrated cooler eliminates the need for additional external cooling systems, saving space and reducing overall costs.
- Simplified Installation and Operation** - The single power supply design simplifies setup, minimizes wiring complexity, and ensures consistent power delivery.
- Increased Durability and Longevity** - Built to withstand higher temperatures, reducing wear and tear on components and extending the product's lifespan.
- Versatile Applications** - Ideal for industries requiring robust performance in high-temperature conditions, such as manufacturing, energy, or chemical processing.
- Sustainability and Energy Efficiency** - The integrated design optimizes energy usage, contributing to a more sustainable operation with reduced energy consumption.

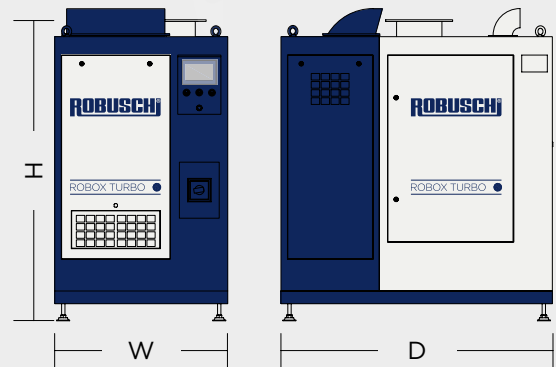


## Technical Data

### Robox Turbo Performance and Overall Dimensions

#### PERFORMANCE AIR MAP





## ROBOX TURBO

POWER		W mm	D mm	H mm	Weight	DN
Hp	kW				kg	
10	7.40	800	1,200	1,350	390	80
20	14.70				410	100
30	22.10				420	150
50	36.80				430	150
75	55.20	920	1,450	1,500	630	200
100	73.5	1,020	1,600	1,580	690	250
125	91.9				710	250
150	110.30	1,020	1,700	1,780	870	250
200	147.10				890	300
250	183.90	1,300	2,000	1,900	1,400	350
300	220.60				1,480	350
350	257.40				1,500	350
400	294.20	1,700	2,500	2,040	2,200	400
500	367.70	1,800	3,500	2,200	3,700	500
600	441.30				3,860	500
700	514.80				3,900	500

Manufactured by ACE - 471, Techno valley-ro, Bongdong-eup, Wanju-Gun, Jeollabuk-do, Republic of Korea.

## ROBOX TURBO HT

POWER		W mm	D mm	H mm	Weight	DN
Hp	kW				kg	
100	73.5	1,250	1,600	1,580	740	250
125	91.9				760	250
150	110.30	1,280	1,700	1,780	930	250
200	147.10				1,010	300
250	183.90	1,640	2,000	1,900	1,500	350
300	220.60				1,580	350
350	257.40				1,600	350



An Ingersoll Rand Business

## Maximum uptime. Extending performance.

We provide a range of services to ensure our customers' machines are well maintained to deliver maximum performance.

We offer preventative and planned maintenance programs, genuine parts, on-site service, professional maintenance and efficient training.

Within our service portfolio, you will find many and varied options and services needed to get optimal performance, maximum uptime and operating efficiency from your Robuschi equipment.

Find your Genuine Parts at



Scan the QR code

Explore our Service and Maintenance Plans



Scan the QR code



**SERVICE PLAN**



**PARTS PLAN**



**FLEX PLAN**

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